

A grayscale photograph of industrial machinery, likely a fuel assembly manufacturing process, showing various metal components, rollers, and structural frames.

Shielding Fuel Assemblies & ATHENA

Lars Ackermann

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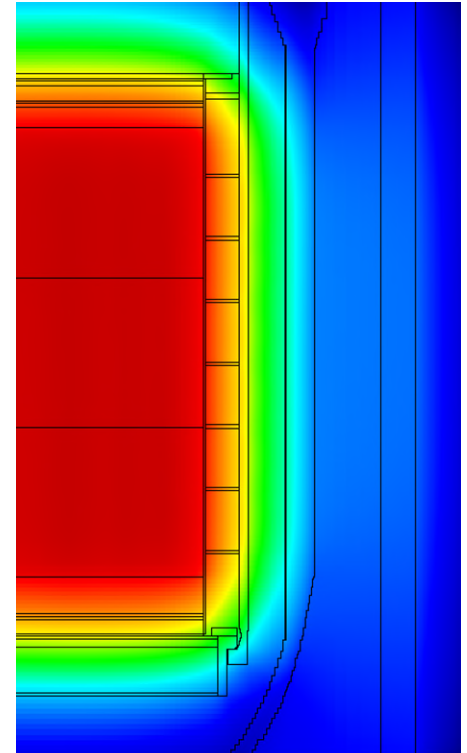
CONTENT

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- 02 . Neutron Fluence Optimization
- 03 . ATHENA concept
- 04 . Shielding Fuel Assemblies

1. Lifetime Limitation by Neutron Fluence

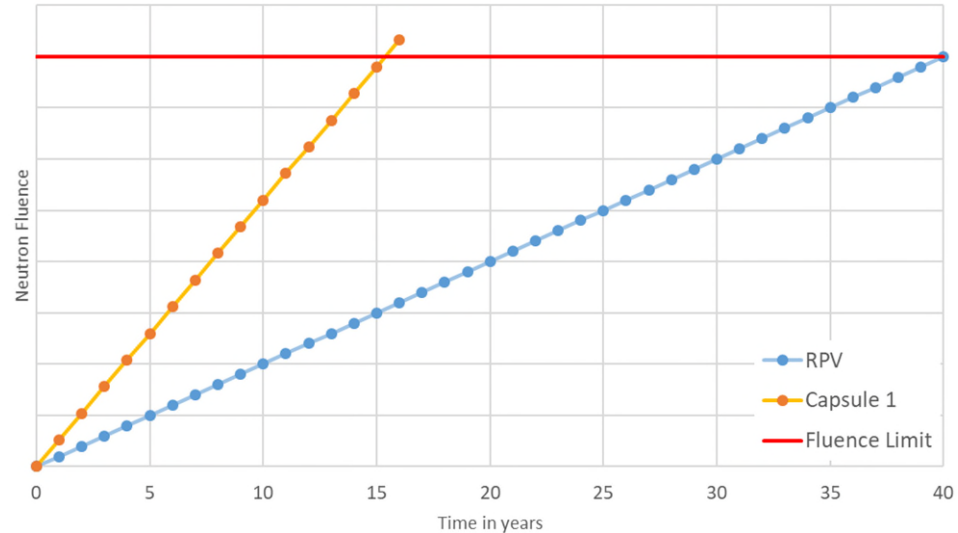
About Neutron Fluence

- Neutron production in active part of the core
- Neutron $E > 1$ MeV cause neutron embrittlement
- Sensitive areas: beltline welds, flanges
- Aging of reactor pressure vessel is life time limit
- Neutron cause activation, relevant for D&D



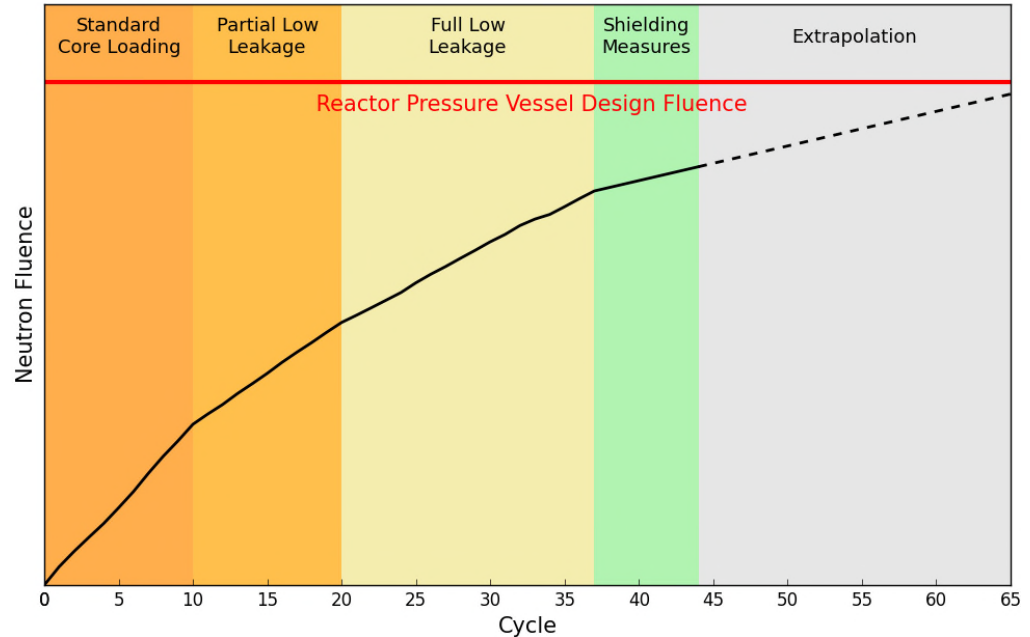
Neutron Fluence validation

- Neutron flux measured by detectors
- For RPV development dedicated capsules:
 - E.g. Fe, Nb detector
 - Activation over time
 - Recalculation of neutron flux
 - Capsules show future of RPV
 - Material analysis to valid RPV integrity



Neutron Fluence E > 1 MeV development

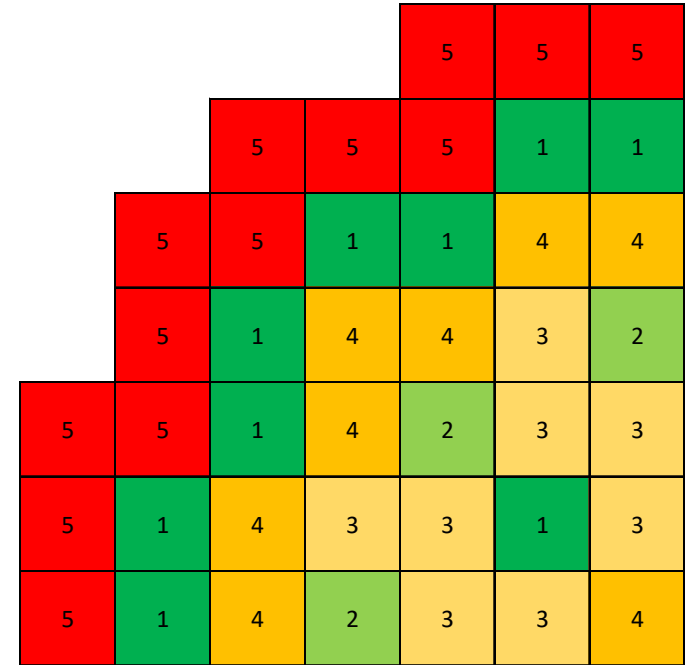
- Demonstration of fluence development
- Visualization of fluence increase
- Extrapolation for upcoming cycles
- Relevant for RPV maximum
- Also demonstrated for sensitive areas



2. Neutron Fluence Optimization

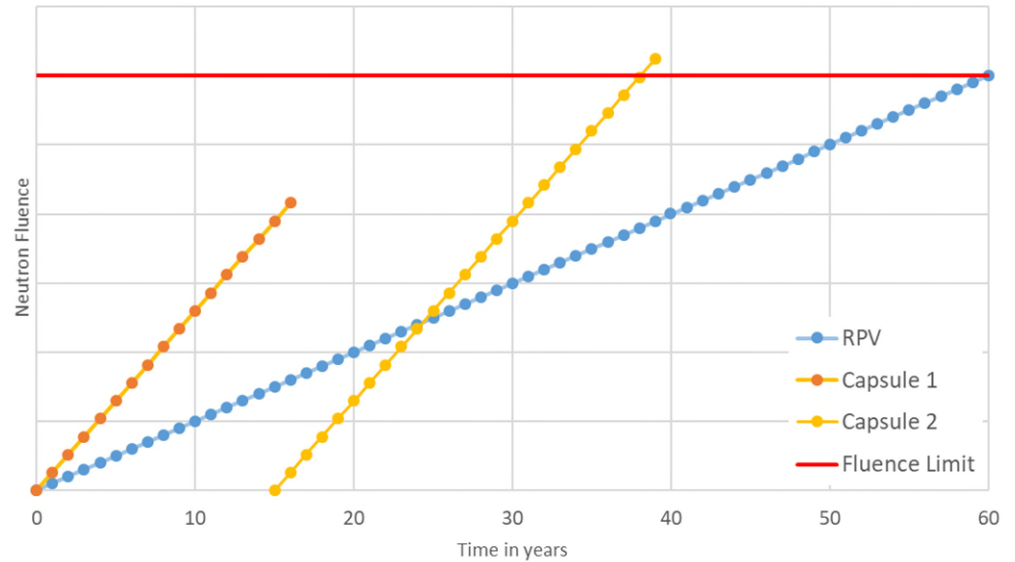
Low Leakage Core Design

- Applying fuel assemblies with high burn up at periphery
- Outer row acts like a heavy reflector
- Less neutron leave the active core
- Effective core size is decreased
- Core design optimization ensures flat power distribution
- Process is well known and today applied for lot of NPPs



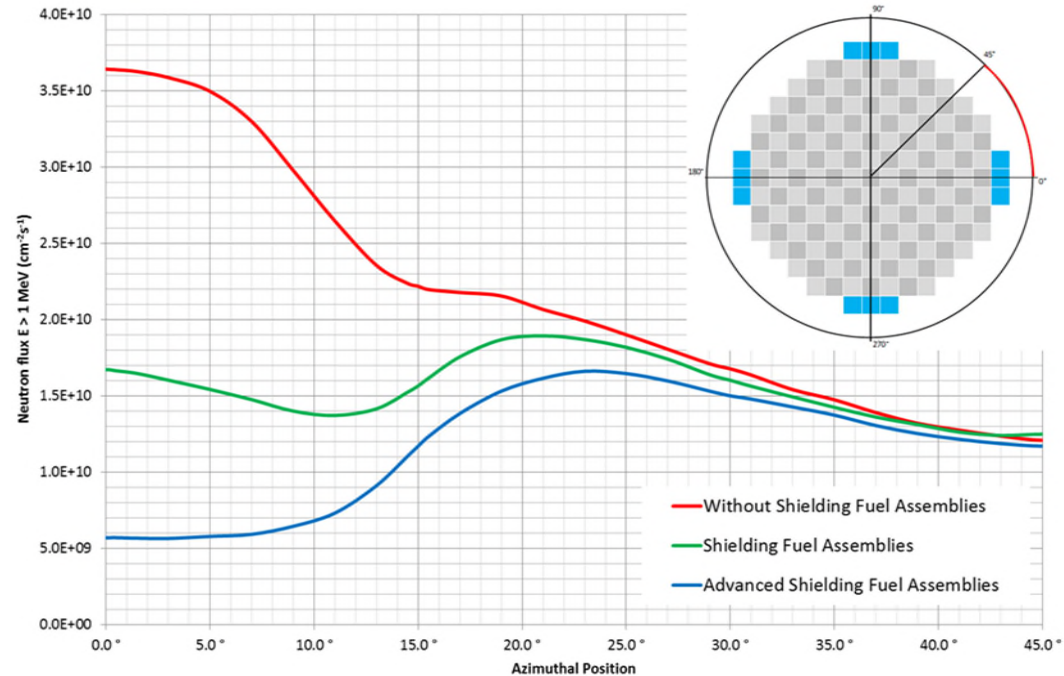
Increase of Validation Fluence

- Increase of validation fluence
- Introduction of new or further irradiate surveillance capsules
- Requires sufficient time to
 - Prepare
 - Irradiate
 - EvaluateThe capsules
- Already applied in some NPPs



Application of Shielding Fuel Assemblies

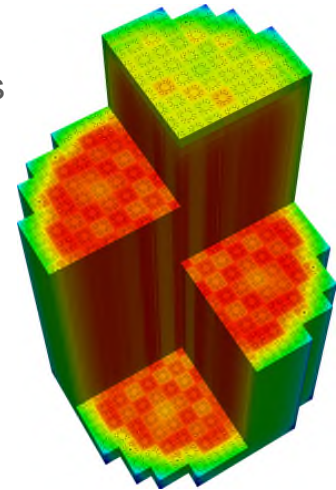
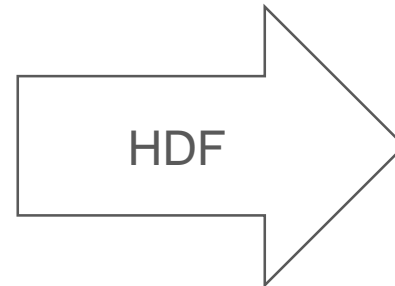
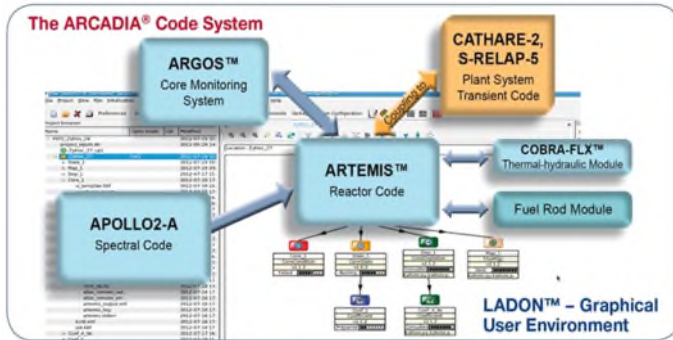
- Introduction of SFA in critical areas
- Rather low effort in licensing and introduction
- Have to be replaced after certain time
- Experienced shielding factor 2.3 and 7.5 in Vattenfall plants



3. ATHENA concept

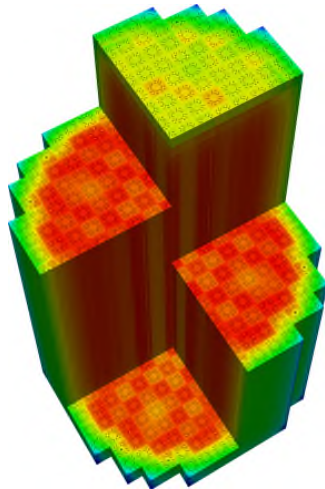
Coupling to Core Design Data

- Fuel Design is input for XS data in ARCADIA
- ARCADIA applied for Core Design + Safety Analysis + Interface Data
- ATHENA applies HDF Data for detailed Monte Carlo Fluence Calculations

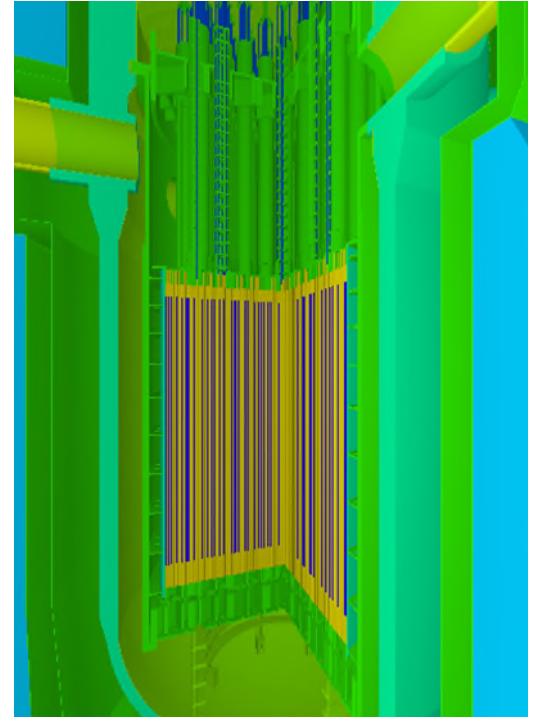


Detailed 3d MCNP model

- Neutron source data full traceable
- Detailed 3D MCNP model containing all relevant
- Automatic data transfer to evaluate the effect on critical areas
- Can be applied with high time resolution
- Can be applied later for D&D calculations

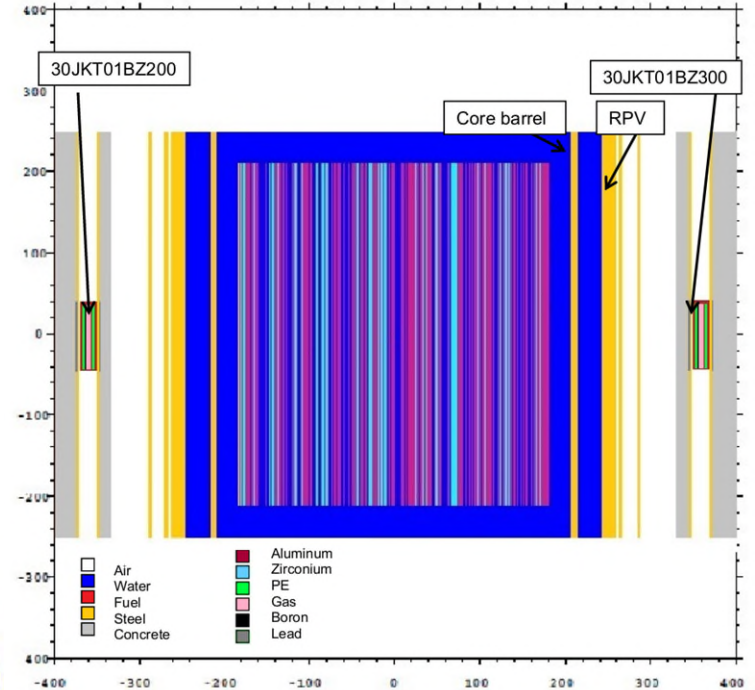
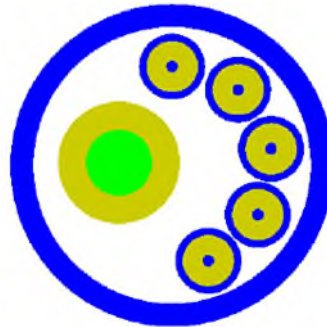


Cycle by cycle
or higher time
resolution



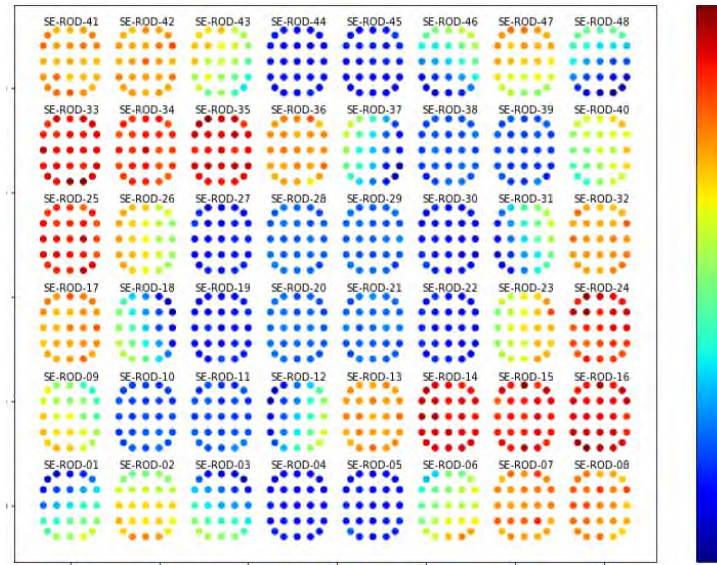
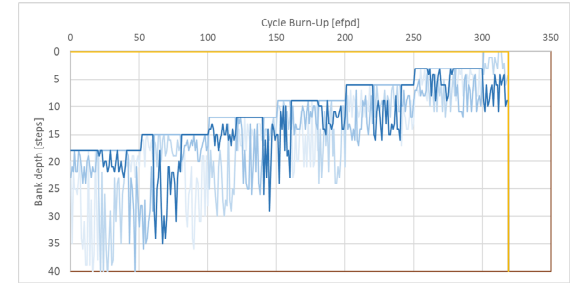
Neutron Flux of Detectors

- Time dependent behavior of the
- Interaction rate of ex-core detectors
- Activation rate of passive detectors
- Activation rate of Self-Powered-Neutron-Detectors
- Determination of lifetime of detectors input data for waste disposal



Control Rod Fluence Calculator

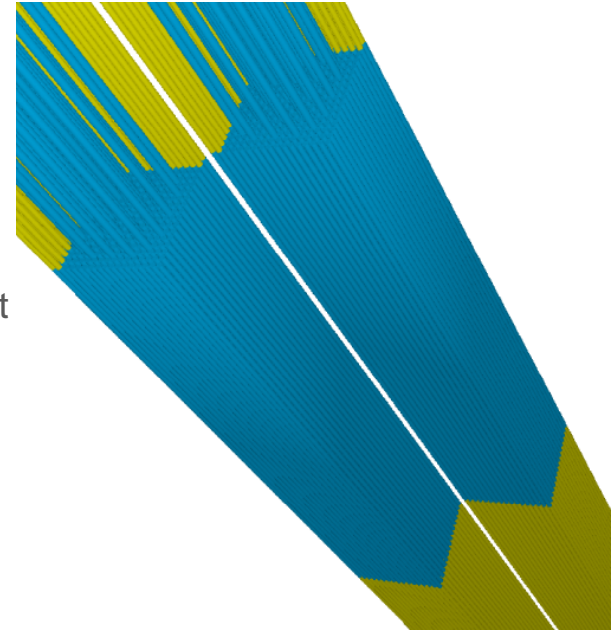
- Monitor all RCCA
- Identify RCCA with high/low fluence
- Optimize RCCA core positioning
- Optimization RCCA operation mode
- Ensure long term operation of all RCCAs
- Input for waste package optimization



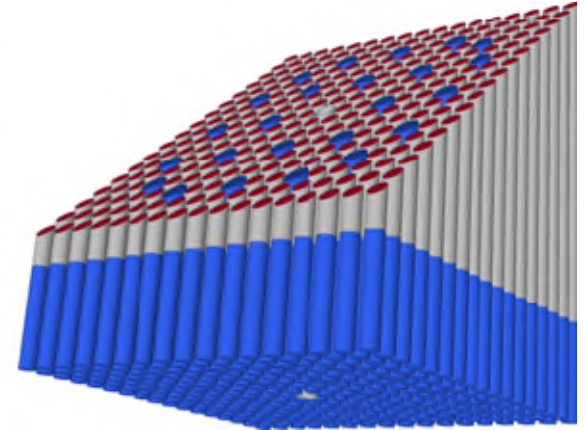
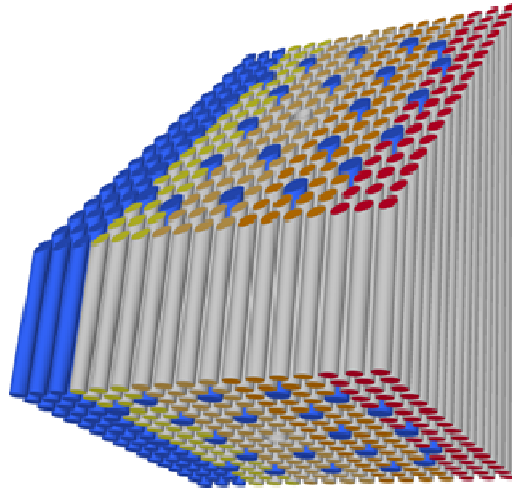
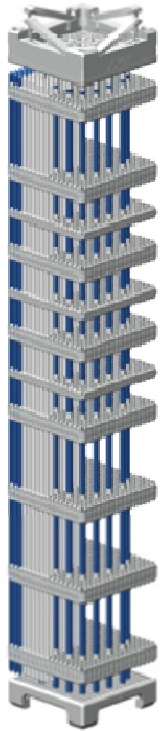
4. Shielding Fuel Assemblies

Use of different Shielding designs

- Shielding Fuel Assemblies a combination of
 - Fuel Assembly (e.g. ordinary Uranium enrichment)
 - Shielding Assembly (e.g. Steel bars)
 - In a well establish Fuel Assembly design to reduce lenience effort
- In all cases, RCCA guide tubes replaced by steel bares
- Radial symmetric design allows rotation of Shielding Fuel Assembly
- Number of steel bars depends on the required shielding factor (ratio of flux reduction)

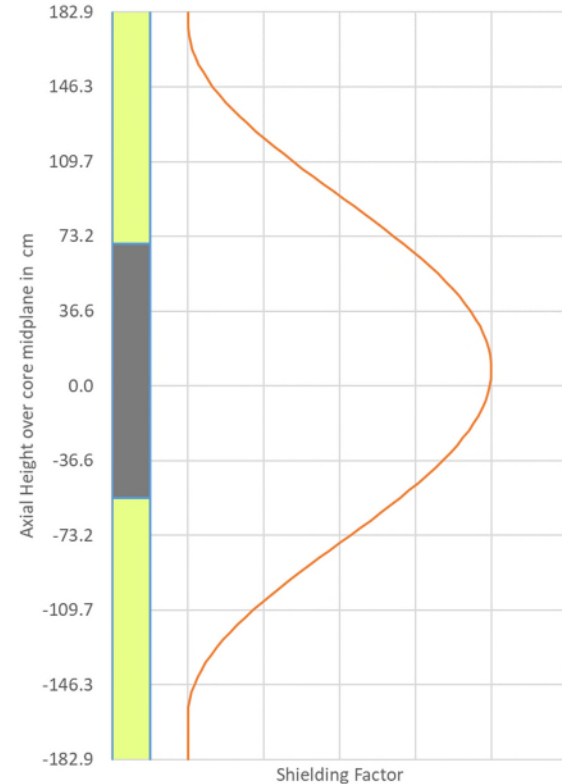


4.2. Axial or Radial Symmetric Design



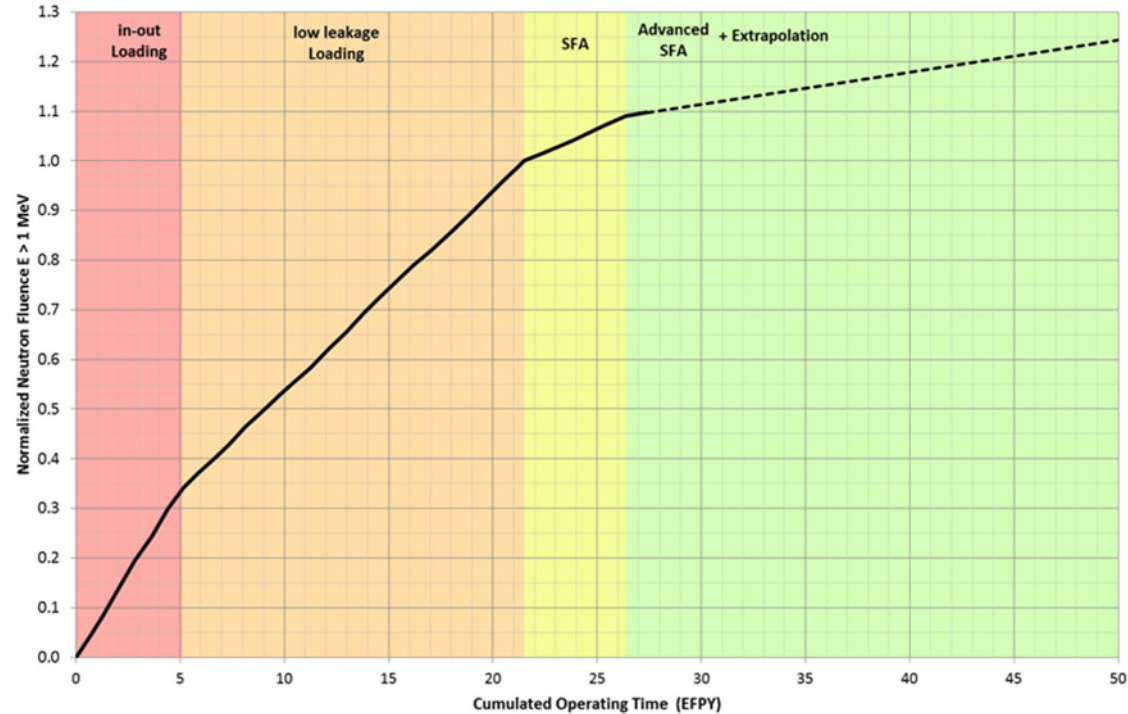
4.2. Design Optimization

- To limit effect of core design parameters:
- Volume of core reduction to be limited
- Shielding should ensure sufficient “shadow”
- Axial segmentation of Shielding Fuel Assembly
- Optimization of shield length and fuel



Conclusions

- Detailed Neutron Fluence analysis
- Direct evaluation of core design regarding neutron fluence
- Fluence reduction techniques
- Shielding Fuel Assembly adaptable to required life time extension
- Long time experience in the field of fluence evaluation and optimization



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